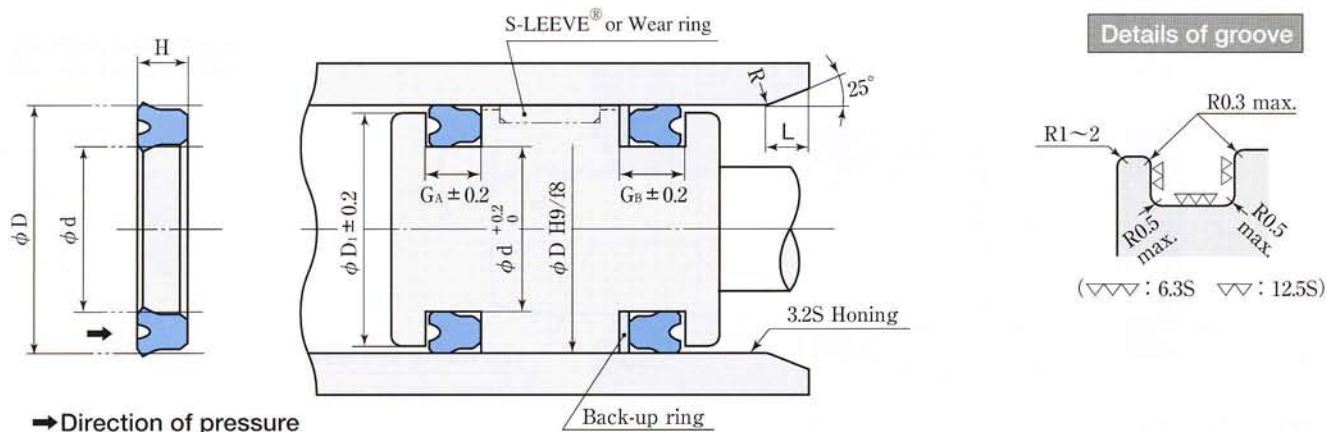




Dimension table



- Note:
- Packings should be installed in the direction specified on the above schematic.
 - Consider adopting divided grooves if one piece groove is technically adverse.
 - Use divided grooves for packings smaller than SKY-18 in size.
 - $\phi D H/8$ would be modified according to the variation of the bearing structure.
- For applications installed together with wear rings, refer to the dimension table of the applicable wear ring.

Dimension table of SKY-Packings

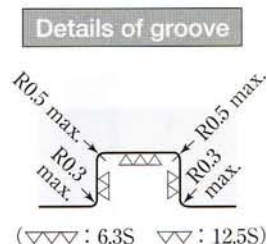
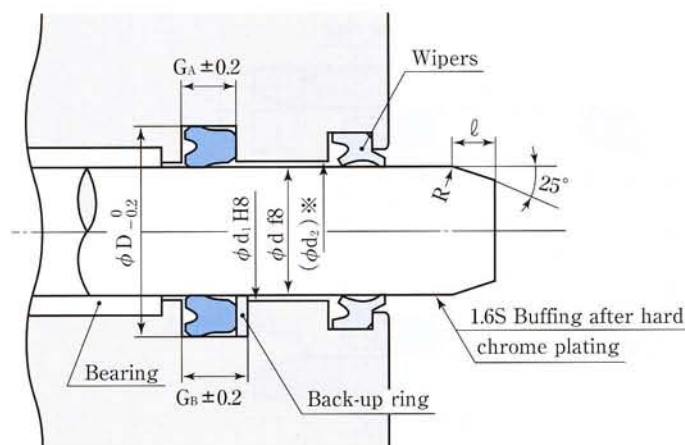
(Unit : mm)

Packing & Groove dimensions									Part No.			
d	D	H	G _A	G _B	D ₁	d ₁ (Reference)	L	ℓ	SKY-Packings			Combination back-up ring (PT 111)
									Standard material (RN 906)	High temperature- resistant material (RF 905)(RF 907)	Low temperature- resistant material (RN 903)	
10	18	5	5.7	6.7	17	10.4	3	1.5	SKY-0010001N906			TBC-0010007T111
12	20	5	5.7	6.7	19	12.4	3	1.5	SKY-0012001N906			TBC-0012003T111
12.5	20	5	5.7	6.7	19	12.9	3	1.5	SKY-12.5			TCS-20 ×12.5
14	22	5	5.7	6.7	21	14.4	3	1.5	SKY-14	SKY-14F		TCS-22 ×14
16	24	5	5.7	6.7	23	16.4	3	1.5	SKY-16	SKY-16F		TCS-24 ×16
17	25	5	5.7	6.7	24	17.4	3	1.5	SKY-0017001N906			TCS-25 ×17
18	26	5	5.7	6.7	25	18.4	3	1.5	SKY-18	SKY-18F		TCS-26 ×18
20	28	5	5.7	6.7	27	20.4	3	1.5	SKY-20	SKY-20F	SKY-20N	TCS-28 ×20
20	30	6	7	8.5	29	20.4	3	1.5	SKY-0020001N906			TBC-0020006T111
22	30	5	5.7	6.7	29	22.4	3	1.5	SKY-22	SKY-22F		TCS-30 ×22
22.4	30	5	5.7	6.7	29	22.8	3	1.5	SKY-22.4	SKY-22.4F		TCS-30 ×22.4
23.5	31.5	5	5.7	6.7	30.5	23.9	3	1.5	SKY-23.5	SKY-23.5F		TCS-31.5×23.5
24	32	5	5.7	6.7	31	24.4	3	1.5	SKY-0024002N906			TCS-32 ×24
25	33	5	5.7	6.7	32	25.4	3	1.5	SKY-25	SKY-25F	SKY-25N	TCS-33 ×25
26	34	5	5.7	6.7	33	26.4	3	1.5	SKY-0026001N906			TC-Part No. of packings
27	35	5	5.7	6.7	34	27.4	3	1.5	SKY-0027001N906			TCS-35 ×27
28	35.5	5	5.7	6.7	34.5	28.4	3	1.5	SKY-28	SKY-28F	SKY-28N	TCS-35.5×28
28	36	5	5.7	6.7	35	28.4	3	1.5	SKY-28A			TCS-36 ×28
30	38	5	5.7	6.7	37	30.5	3.5	3	SKY-0030001N906			TBC-0030005T111
30	40	6	7	8.5	39	30.5	3.5	3	SKY-30	SKY-30F	SKY-30N	TCS-40 ×30
31.5	41.5	6	7	8.5	40.5	32.0	3.5	3	SKY-31.5	SKY-31.5F		TCS-41.5×31.5
32	42	6	7	8.5	41	32.5	3.5	3	SKY-32			TCS-42 ×32
35	45	6	7	8.5	44	35.5	3.5	3	SKY-35	SKY-35F	SKY-35N	TCS-45 ×35
35.5	45	6	7	8.5	44	36.0	3.5	3	SKY-35.5	SKY-35.5F	SKY-35.5N	TCS-45 ×35.5
35.5	45.5	6	7	8.5	44.5	36.0	3.5	3	SKY-35.5A			TCS-45.5×35.5
36	46	6	7	8.5	45	36.5	3.5	3	SKY-36	SKY-36F		TCS-46 ×36
38	48	6	7	8.5	47	38.5	3.5	3	SKY-0038001N906			TBC-0038003T111
40	50	6	7	8.5	49	40.5	3.5	3	SKY-40	SKY-40F	SKY-40N	TCS-50 ×40

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- ★Products with the part numbers in blue back ground are stock items.
- ★Packings with the part numbers in light Italic require the confirmation of their availability prior to ordering. These items are subject to the abolishment without notice.
- Reclamation of an abolished product requires newly producing the tooling at your expense.
- ★Packings are adequately packaged for the optimum storage. Refer to "Cautions" at page 1 for the handling and the storage.
- ★The heat resistant material for the products larger than the SKY-300F is RF907.

Related products: SDR-Wipers, SCK-Wipers, SCB-Wipers, SW-Wear rings, S-LEEVE® and PG-Rings

Dimension table



- Note: ● Consider adopting divided grooves if one piece groove is technically adverse.
 ● Use divided grooves for packings smaller than SKY-18 in size.
 ※ For applications without back-up rings, refer to the limiting curve of extrusion of seals (page 15) for the size (ϕd_2).

Dimension table of SKY-Packings

(Unit : mm)

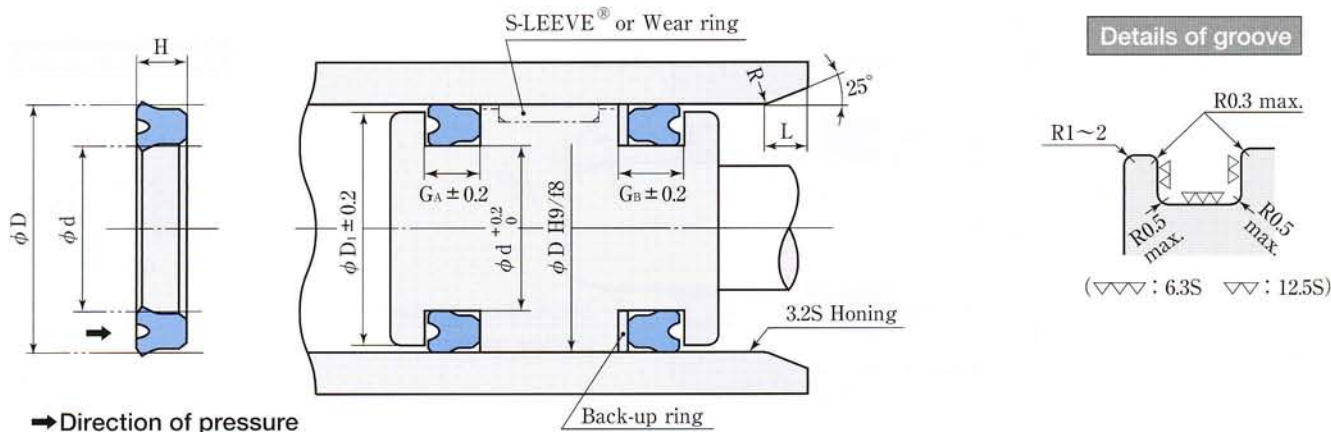
Packing & Groove dimensions									Part No.			
d	D	H	GA	GB	D1	d1 (Reference)	L	l	SKY-Packings			Combination back-up ring (PT 111)
									Standard material (RN 906)	High temperature- resistant material (RF 905) (RF 907)	Low temperature- resistant material (RN 903)	
45	55	6	7	8.5	54	45.5	3.5	3	SKY- 45	SKY- 45F	SKY-45N	TCS- 55 × 45
45	56	7	8	9.5	55	45.5	3.5	3	SKY- 45A	SKY- 45AF	SKY-45AN	TCS- 56 × 45
50	60	6	7	8.5	59	50.5	3.5	3	SKY- 50	SKY- 50F	SKY-50N	TCS- 60 × 50
53	63	6	7	8.5	62	53.6	3.5	3	SKY- 53	SKY- 53F		TCS- 63 × 53
55	65	6	7	8.5	64	55.6	3.5	3	SKY- 55	SKY- 55F	SKY-55N	TCS- 65 × 55
56	66	6	7	8.5	65	56.6	3.5	3	SKY- 56	SKY- 56F		TCS- 66 × 56
58	68	6	7	8.5	67	58.6	3.5	3	SKY-0058001N906			TBC-0058004T111
60	70	6	7	8.5	69	60.6	3.5	3	SKY- 60	SKY- 60F	SKY-60N	TCS- 70 × 60
60	71	7	8	9.5	70	60.6	3.5	3	SKY- 60A	SKY- 60AF		TCS- 71 × 60
61	71	6	7	8.5	70	61.6	3.5	3	SKY-0061001N906			TC-Part No. of packings
63	73	6	7	8.5	72	63.6	3.5	3	SKY- 63	SKY- 63F	SKY-63N	TCS- 73 × 63
65	75	6	7	8.5	74	65.6	3.5	3	SKY- 65	SKY- 65F	SKY-65N	TCS- 75 × 65
67	77	6	7	8.5	76	67.6	3.5	3	SKY- 67	SKY- 67F		TCS- 77 × 67
70	80	6	7	8.5	79	70.6	3.5	3	SKY- 70	SKY- 70F	SKY-70N	TCS- 80 × 70
71	80	6	7	8.5	79	71.6	3.5	3	SKY- 71	SKY- 71F		TCS- 80 × 71
75	85	6	7	8.5	84	75.6	3.5	3	SKY- 75	SKY- 75F	SKY-75N	TCS- 85 × 75
80	90	6	7	8.5	89	80.6	3.5	3	SKY- 80	SKY- 80F	SKY-80N	TCS- 90 × 80
85	95	6	7	8.5	94	85.6	3.5	3	SKY-0085002N906			TBC-0085001T111
85	100	9	10	12	98	85.6	4	4	SKY- 85	SKY- 85F	SKY-85N	TCS-100 × 85
86	100	8.5	9.5	11.5	98	86.6	4	4	SKY- 86	SKY- 86F		TCS-100 × 86
89	104	9	10	12	102	89.6	4	4	SKY-0089001N906			TBC-0089001T111
90	100	6	7	8.5	99	90.6	4	4	SKY-0090001N906			TBC-0090013T111
90	105	9	10	12	103	90.6	4	4	SKY- 90	SKY- 90F	SKY-90N	TCS-105 × 90
95	110	9	10	12	108	95.6	4	4	SKY- 95	SKY- 95F		TCS-110 × 95
96	111	9	10	12	109	96.6	4	4	SKY-0096001N906			TBC-0096001T111
98	112	8.5	9.5	11.5	110	98.6	4	4	SKY- 98	SKY- 98F		TCS-112 × 98
100	115	9	10	12	113	100.6	4	4	SKY-100	SKY-100F	SKY-100N	TCS-115 × 100
105	120	9	10	12	118	105.6	4	4	SKY-0105002N906			TBC-0105001T111
106	120	8.5	9.5	11.5	118	106.6	4	4	SKY-106	SKY-106F	SKY-106N	TCS-120 × 106
110	125	9	10	12	123	110.6	4	4	SKY-0110003N906			TBC-0110001T111

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 ★Reclamation of an abolished product requires newly producing the tooling at your expense.
 ★Packings are adequately packaged for the optimum storage. Refer to "Cautions" at page 1 for the handling and the storage.
 ★The heat resistant material for the products larger than the SKY-300F is RF907.

Related products: SDR-Wipers, SCK-Wipers, SCB-Wipers, SW-Wear rings, S-LEEVE® and PG-Rings



Dimension table



- Note:
- Packings should be installed in the direction specified on the above schematic.
 - Consider adopting divided grooves if one piece groove is technically adverse.
 - ϕD H9/f8 would be modified according to the variation of the bearing structure.
- For applications installed together with wear rings, refer to the dimension table of the applicable wear ring.

Dimension table of SKY-Packings

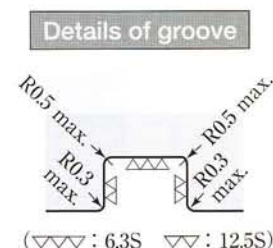
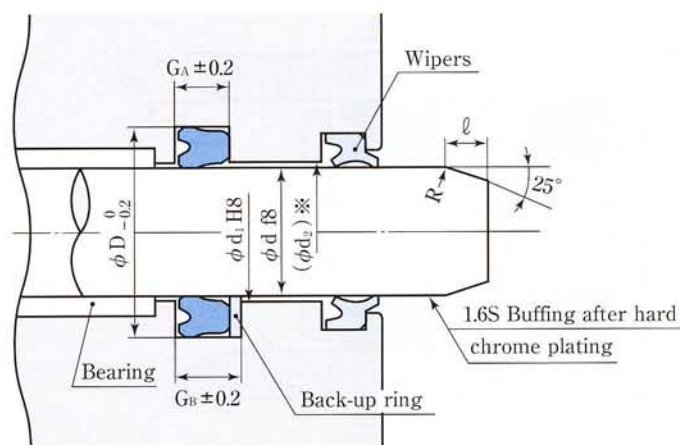
(Unit : mm)

Packing & Groove dimensions									Part No.			
d	D	H	G _A	G _B	D ₁	d ₁ (Reference)	L	ℓ	SKY-Packings			Combination back-up ring (PT 111)
									Standard material (RN 906)	High temperature- resistant material (RF 905)(RF 907)	Low temperature- resistant material (RN 903)	
112	125	8.5	9.5	11.5	123	112.6	4	4	SKY-112	SKY-112F		TCS-125×112
112	125	9	10	12	123	112.6	4	4	SKY-112A	SKY-112AF		TCS-125×112
115	130	8.5	9.5	11.5	128	115.6	4	4	SKY-0115002N906		SKY-0115001N903	TBC-0115002T111
118	132	8.5	9.5	11.5	130	118.6	4	4	SKY-118	SKY-118F	SKY-118N	TCS-132×118
119	133	8.5	9.5	11.5	131	119.6	4	4	SKY-0119001N906			TBC-0119001T111
120	135	9	10	12	133	120.6	4	4	SKY-0120002N906			TBC-0120001T111
125	140	9	10	12	138	125.6	4	4	SKY-125	SKY-125F	SKY-125N	TCS-140×125
130	145	9	10	12	143	130.6	4	4	SKY-0130001N906			TBC-0130001T111
132	145	8.5	9.5	11.5	143	132.6	4	4	SKY-132	SKY-132F		TCS-145×132
136	150	8.5	9.5	11.5	148	136.6	4	4	SKY-136	SKY-136F		TCS-150×136
140	155	9	10	12	153	140.6	4	4	SKY-140	SKY-140F		TCS-155×140*
145	160	9	10	12	158	145.6	4	4	SKY-145	SKY-145F	SKY-145N	TCS-160×145
150	165	9	10	12	163	150.6	4	4	SKY-150	SKY-150F		TCS-165×150
155	170	9	10	12	168	155.6	4	4	SKY-155	SKY-155F		TCS-170×155
160	175	9	10	12	173	160.6	4	4	SKY-160	SKY-160F		TCS-175×160
165	180	9	10	12	178	165.6	4	4	SKY-165	SKY-165F		TCS-180×165
170	185	9	10	12	183	170.6	4	4	SKY-0170001N906			TBC-0170001T111
175	190	9	10	12	188	175.6	4	4	SKY-175	SKY-175F		TCS-190×175
180	200	12	13	15.5	198	180.8	5	5	SKY-180	SKY-180F		TCS-200×180
185	205	12	13	15.5	203	185.8	5	5	SKY-0185001N906			TBC-0185001T111
190	210	12	13	15.5	208	190.8	5	5	SKY-0190003N906	SKY-0190001F905		TBC-0190004T111
195	215	12	13	15.5	213	195.8	5	5	SKY-0195001N906			TBC-0195006T111
200	220	12	13	15.5	218	200.8	5	5	SKY-200	SKY-200F		TCS-220×200
204	224	12	13	15.5	222	204.8	5	5	SKY-204	SKY-204F		TCS-224×204
210	230	12	13	15.5	228	210.8	5	5	SKY-0210002N906	SKY-0210001F905		TBC-0210004T111
215	235	12	13	15.5	233	215.8	5	5	SKY-0215001N906			TC-Part No. of packings
220	240	12	13	15.5	238	220.8	5	5	SKY-0220001N906			TBC-0220003T111
224	244	12	13	15.5	242	224.8	5	5	SKY-224	SKY-224F		TCS-244×224

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- ★ Packings with the part numbers in light italic require the confirmation of their availability prior to ordering. These items are subject to the abolishment without notice.
- Reclamation of an abolished product requires newly producing the tooling concerned at your expense.
- ★ Packings are adequately packaged for the optimum storage. Refer to "Cautions" at page 1 for the handling and the storage.
- ★ The heat resistant material for the products larger than the SKY-300F is RF907.

Related products: SDR-Wipers, SCK-Wipers, SCB-Wipers, SW-Wear rings, S-LEEVE® and PG-Rings

Dimension table



Note: ● Consider adopting divided grooves if one piece groove is technically adverse.
* For applications without back-up rings, refer to the limiting curve of extrusion of seals (page 15) for the size (ϕd_2).

Dimension table of SKY-Packings

(Unit : mm)

Packing & Groove dimensions									Part No.			
d	D	H	GA	GB	D ₁	d ₁ (Reference)	L	ℓ	SKY-Packings			Combination back-up ring (PT 111)
									Standard material (RN 906)	High temperature- resistant material (RF 905)(RF 907)	Low temperature- resistant material (RN 903)	
230	250	12	13	15.5	248	230.8	5	5	SKY-230	SKY-230F		TCS-250 × 230
235	255	12	13	15.5	253	235.8	5	5	<i>SKY-0235001N906</i>			<i>TBC-0235001T111</i>
237	257	12	13	15.5	255	237.8	5	5	<i>SKY-0237001N906</i>			TC-Part No. of packings
240	260	12	13	15.5	258	240.8	5	5	<i>SKY-0240003N906</i>	<i>SKY-0240001F905</i>		<i>TBC-0240001T111</i>
245	265	12	13	15.5	263	245.8	5	5	<i>SKY-0245001N906</i>			<i>TBC-0245004T111</i>
250	270	12	13	15.5	268	250.8	5	5	SKY-250	SKY-250F		TCS-270 × 250
260	280	14	15	18	278	260.8	5	5	<i>SKY-260</i>	<i>SKY-260F</i>		TCS-280 × 260
280	300	14	15	18	298	280.8	5	5	<i>SKY-280</i>	<i>SKY-280F</i>		TCS-300 × 280
290	310	14	15	18	308	290.8	5	5	<i>SKY-0290001N906</i>			<i>TBC-0290001T111</i>
295	315	14	15	18	313	295.8	5	5	<i>SKY-295</i>	<i>SKY-295F</i>		TCS-315 × 295
300	320	12	13	16	318	300.8	5	5	<i>SKY-0300003N906</i>			<i>TBC-0300003T111</i>
310	330	14	15	18	328	311	5	5	<i>SKY-0310001N906</i>			<i>TBC-0310002T111</i>
315	335	14	15	18	333	316	5	5	<i>SKY-315</i>			TCS-335 × 315
335	355	14	15	18	353	336	5	5	<i>SKY-335</i>			TCS-355 × 335
355	375	14	15	18	373	356	5	5	<i>SKY-355</i>			TCS-375 × 355
380	400	14	15	18	398	381	5	5	<i>SKY-380</i>	<i>SKY-380F</i>		TCS-400 × 380
400	420	14	15	18	418	401	5	5	<i>SKY-400</i>			TCS-420 × 400
430	450	14	15	18	448	431	5	5	<i>SKY-430</i>			TCS-450 × 430
450	470	14	15	18	468	451	5	5	<i>SKY-450</i>			TCS-470 × 450
480	500	14	15	18	498	481	5	5	<i>SKY-480</i>			TCS-500 × 480
500	525	17	18	21	522	501	5	5	<i>SKY-0500001N906</i>			<i>TBC-0500002T111</i>
540	560	14	15	18	558	541	5	5	<i>SKY-0540001N906</i>			<i>TBC-0540001T111</i>
550	570	13	14	17	568	551	5	5	<i>SKY-0550001N906</i>			<i>TBC-0550001T111</i>
610	630	14	15	18	628	611	5	5	<i>SKY-0610001N906</i>			<i>TBC-0610001T111</i>
630	655	17	18	21	652	631	5	5	<i>SKY-0630001N906</i>			<i>TBC-0630001T111</i>
660	690	18	19	22	687	661	5	5	<i>SKY-0660001N906</i>			TC-Part No. of packings
770	800	18	19	22	797	771	5	5	<i>SKY-0770001N906</i>			TC-Part No. of packings

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